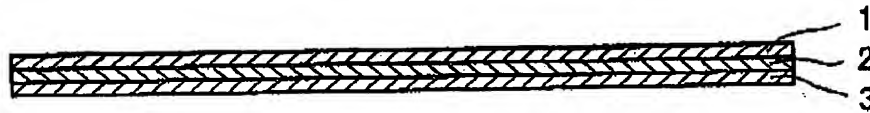


FIG.1A



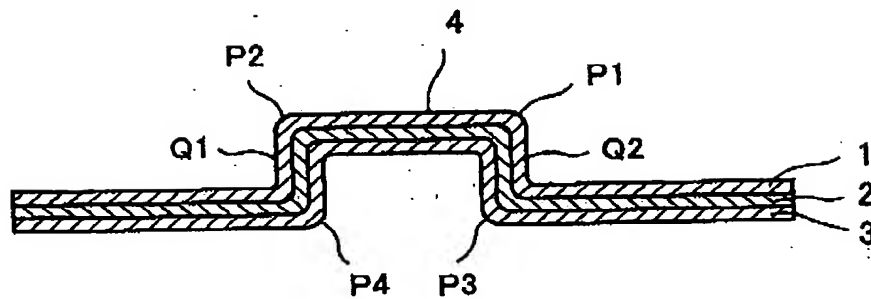
(THE FIRST PRINTING STEP)

FIG.1B



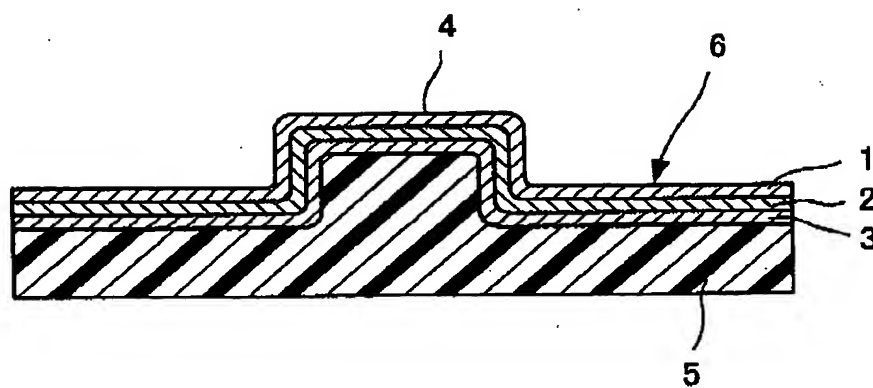
(THE SECOND PRINTING STEP)

FIG.2



(THE FORMING STEP)

FIG.3



(THE INJECTION-MOLDING STEP)